

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in this application.

1. (Currently Amended) A rotary damper comprising:
a partition wall ~~that partitions a~~ to partition space formed between a rotor and a housing ~~for housing the~~ to house said rotor and to ~~thereby~~ form a fluid chamber to be fluid-filled with fluid; and
a vane ~~provided to be disposed in the~~ said fluid chamber; and
a plug to close an opening of said housing;
wherein ~~the housing and the partition wall are integrally formed by press working~~
said plug has a flange to be used for mounting which protrudes from an outer circumferential surface of said plug and a stepped portion to enable part of a roller caulking an edge of said opening of said housing to revolve and travel along a peripheral edge of said housing so that said plug having said flange is coupled to said housing by caulking an edge of said opening of said housing.
- 2.-5. (Canceled)
6. (Currently Amended) A method for manufacturing a rotary damper including:
having a partition wall that partitions a to partition space formed between a rotor and a housing ~~for housing the~~ to house said rotor ~~to thereby and to~~ form a fluid chamber to be fluid-filled with fluid; and a vane ~~provided to be disposed in the~~ said fluid chamber, comprising the step of:
~~integrally forming the said housing and the~~ integrally with said partition wall by press working;
forming, by press working, a plug having a flange to be used for mounting which extends toward a direction approximately orthogonal to an outer circumferential surface of said housing and a stepped portion to enable part of a roller caulking an edge of said opening of said housing to revolve and travel along a peripheral edge of said housing so that said plug having said flange is coupled to said housing by caulking an

edge of said opening of said housing; and caulking an edge of said opening of said housing by making part of said roller revolve and travel along a peripheral edge using said stepped portion of said plug to couple le said plug to said housing.